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2. (AMENDED) Portable data player and/or recorder according to claim 1 wherein said casing [(1)] and door [(2)] are fitted with hinges [(7,8)] and brackets [(16,17)] for the attachment of the door [(2)] to the casing [(1)] and wherein the hinges [(7, 8)] are in the form of shaft springing from a face [(19, 20)] of first recesses [(5, 6)] of the casing [(1)] said faces being the first shoulder, and wherein the brackets [(16, 17)] are in the form of holes of first ribs [(14, 15)] that spring outwardly from a main face [(12)] of the door [(2)].

3. (AMENDED) Portable data player and/or recorder according to [one of claim 1 or 2] claim 1, wherein the second shoulder [(18)] of the door [(2)] is in the form of a second rib [(18)] that springs from a main face [(12)] of said door [(2)] and wherein the second shoulder of the casing is in the form of a face [(11)] of a hole [(10)].

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4. (AMENDED) Portable data player and/or recorder according to [one of claims 1, 2 or 3] claim 1, wherein the door [(2)] and casing [(1)] are fitted one with a tongue [(24)] and the other with a recess [(23)] in a third shoulder [(11)] whose dimensions are such that the tongue [(24)] can enter the recess [(23)], the tongue [(24)] being in abutment against the third shoulder [(11)] in at least a part of the range of open positions, said tongue [(24)] being in a position in which it penetrates in said recess [(23)] of the third shoulder in one of the open positions.

5. (AMENDED) Portable data player [and or] and/or recorder according to [one of claims 1, 2 or 3] claim 1, wherein the third shoulder [(11)] is in the form of a face [(11)] of a hole [(10)] in the casing [(1)], the tongue [(24)] being an extension that springs outwardly from said face [(11)] and wherein the recess [(23)] is located in a third rib [(18)] that spring outwardly toward the inside of the casing [(1)] from a main face [(12)] of the door [(2)].

6. (AMENDED) Portable data player [and or] and/or recorder according to claim 5 wherein the third and second shoulder of the door [(2)] are in the form of one and the same rib [(18)].

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7. (AMENDED) A portable data player and/or recorder [having] comprising a casing [(1)] and a door [(2)], the door [(2)] being rotatably attached about an axis AA' to said casing [(1)], the door [(2)] and the casing [(1)] being able relatively to each other of at least two ranges of angular positions in which the door [(2)] is open and of a closed position, said closed position being a position in which the door [(2)] closes an opening [(4)] of said casing [(1)], wherein the door [(2)] and casing [(1)] are fitted one with a shoulder [(1)] and the other with a rib [(18)], the rib [(18)] being in abutment against the shoulder [(1)] in one of the range of angular positions.

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8. (AMENDED) Portable data player and/or recorder according to claim 7, wherein the door [(2)] and casing [(1)] are fitted one with a tongue [(24)] and the other with a recess [(23)] whose dimensions are such that the tongue [(24)] can enter the recess [(23)], the tongue [(24)] being in a position in which it penetrates in the recess [(23)] in one of the open positions.

9. (AMENDED) Portable data player and/or recorder according to claim 8, wherein the tongue [(24)] is fitted on one of the rib [(18)] and shoulder [(11)] and wherein the recess [(23)] is fitted on the other one of the rib [(18)] and shoulder [(11)].

10. (AMENDED) Door [(2)] of a portable data player and/or recorder, [said door having] comprising a main face [(12)] and three ribs [(14,15,18)], two first [(14,15)] and a third, perpendicular to the main face, the first two ribs [(14,15)] having holes [(16,17)], having an axis AA', and suitable to form brackets of the door [(2)], and the third [(18,18')] having a form such that it is not secant to planes containing axis AA' and sensibly perpendicular to the main face [(12)] of the door [(2)] and secant to planes containing axis AA' and forming an angle with the plane of the main face [(12)] of the door [(2)], which are less than about 90°.

IN THE ABSTRACT:

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-- A portable data player and or recorder having a door which can be easily assembled or disassembled from a casing of the disk player. The door is fitted with brackets which, in a wide open angular position of the door, can slide in a first direction along hinges of the casing up to an abutting position. In an open position a